



Operations & Parts Manual

For Models:

- BE-LS25ER
- BE-LS25EK
- BE-LS25EH

PURCHASE DATE	MODEL NO.	SERIAL NUMBER
DEALER		

Thank you for purchasing a BE Agriease Log Splitter. It was carefully engineered to provide excellent performance when properly operated and maintained.

Please read this engine manual prior to operating the equipment. It instructs you how to safely and easily set-up, operate and maintain your machine. Please be sure that you, and any other persons who will operate the machine, carefully follow the recommended safety practices at all times. Failure to do so could result in personal injury or death.

All information in this manual is relative to the most recent product information available at the time of printing. Review this manual frequently to familiarize yourself with the machine, its features and operation. Please be aware that this Operator's Manual may cover a range of product specifications for various models. Characteristics and features discussed and/or illustrated in this manual may not be applicable to all models. We reserve the right to change product specifications, designs and equipment without notice and without incurring obligation.

All the power testing information used to establish the power rating of the engine equipped on this machine can be found at the engine manufacturer's manual or website. If you have any problems or questions concerning the machine, contact an authorized service dealer.

Braber Equipment reserves the right to discontinue, change and/or improve its products at any time without notice or obligation to the purchaser. The description and specifications contained in the manual were in effect at printing. Equipment described within this manual may be optional. Some illustrations may not be applicable to your machine.

Throughout this manual, all references to right & left side of the machine are observed from the operating position. The engine manufacturer is responsible for all engine-related issues with regards to performance, power-rating, specifications, warranty and service. Please refer to the engine manufacturer's Owner's/Operator's manual, packed separately with your machine, for more information.



WARNING Read and thoroughly understand all instructions in this manual and on safety decals before assembling or operating this log splitter. Failure to do so may cause serious injury or death. Do not allow anyone to operate this log splitter who has not read this manual. As with all power equipment, a log splitter can be dangerous if assembled or used improperly. Do not operate this log splitter if you have any questions concerning safe operation.



This **SAFETY ALERT SYMBOL** identifies important safety messages in this manual. Failure to follow this important safety information may result in serious injury or death.



WARNING Engine exhaust, some its constituents and certain vehicle components contain or emit chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.



DANGER! This machine was built to be operated according to the safe operation practices in this manual. As with any type of power equipment, carelessness or error on the part of the operator can result in serious injury. This machine is capable of amputating hands, feet and throwing debris. Failure to observe the following safety instructions could result in serious injury or death.

The following signal words & meaning are intended to explain the levels of risk associated with this product:



DANGER Indicates a hazardous situation which, if not followed, will result in serious injury or death.



WARNING Indicates a hazardous situation which, if not avoided, could result in serious injury or death.








CAUTION Indicates a hazardous situation which, if not followed, could result in minor to moderate injury.



NOTICE is important information about the proper use of your machine. Failure to follow this instruction could result in damage to your machine or property.

Make sure all warning decals are in good condition and readable. Always replace missing or defaced decals.

OPERATING INSTRUCTIONS	CAUTION!	WARNING!	WARNING!	WARNING!
<p>3 POSITIONS OF CONTROL HANDLE</p> <p>FORWARD NEUTRAL REVERSE</p>  <ul style="list-style-type: none"> Place log splitter on flat dry solid ground and block wheels. Lock the beam in either the Horizontal or Vertical position. Start the engine as instructed in the Engine Operator's manual included. <p>Grab the sides of the log to load the log onto the beam against the end plate.</p> <ul style="list-style-type: none"> If necessary, stabilize the log with your left hand on its sides, NEVER on the ends or the top. Move the control handle to the FORWARD position with your right hand to split the log. Remove your left hand when the wedge just contacts the log. Release the control handle to stop the wedge movement. Move the control handle to the REVERSE position to return the wedge and dislodge the log. 	<p>CAUTION!</p>  <ul style="list-style-type: none"> Read and understand safety and operating instructions in owner's manual completely. Failure to do so may result in serious injury or death. Always wear safety glasses, safety shoes, protective hearing devices, and tight fitting gloves during operation. Set up log splitter on clear, level, dry and solid ground. Keep off slopes and slippery surfaces. Always block the wheels. Do not leave the engine running unattended. Only split wood in the direction of the grain. 	<p>WARNING!</p>  <ul style="list-style-type: none"> No one under the age of 18 should operate log splitter. Only one person is permitted to load logs and operate controls. Keep bystanders, children, pets and helpers at least 25 ft. away. Always stay in operator zone specified by manufacturer during operation. Keep work area clear of split wood, debris, and other obstacles. Do not operate log splitter under the influence of alcohol or drugs. Do not stand on or reach over log splitter. 	<p>WARNING!</p>  <ul style="list-style-type: none"> Keep hands, feet and all body parts away from splitting wedge, end plate, partially split wood, and moving parts. Never check for leaks with your hands during operation. High pressure fluid can escape from small holes and cause serious injury by puncturing skin which could result in blood poisoning. NEVER use your hands to dislodge a log from the wedge. This log splitter is equipped with log dislodge, lodged log will be removed automatically when wedge is fully retracted. 	<p>WARNING!</p>  <ul style="list-style-type: none"> Do not refill hydraulic oil while engine is hot or running. Do not refuel a hot or running engine. Allow the engine to cool at least 10 minutes before refueling. Never run an engine indoors or in a poorly ventilated area. Engine exhaust contains carbon monoxide, an odorless and deadly gas. Engine parts, especially the muffler, become extremely hot during operation. Do not touch. <p><small>PART #: 410-100</small></p>

WARNING!

To minimize risk of serious injury or death to you or others, when towing this log splitter:

- Read instruction manual for how to properly attach coupler to hitch ball and how to tow safely.
- Never attempt to move this machine over uneven or hilly terrain without a tow vehicle or adequate help
- Use the ball of correct size.
- Do not exceed weight capacity of ball or load limits of coupler.
- Always use safety chains.
- Never exceed 45 mph.
- Avoid sharp turns and steep angles.
- Make sure of the coupler tightness each time before towing and after towing 50 miles.
- Replace damaged ball or coupler immediately.

Part #: 410-249

DANGER!

- Do not use your hands to dislodge log from wedge.
- Keep hands away from wedge, end plate, partially split wood and moving parts.
- If wedge moves FORWARD when control handle released, STOP USE IMMEDIATELY! Valve may be damaged.

DANGER

KEEP HANDS AND FEET AWAY!



Part #: 410-237

KEEP HANDS / FEET AWAY!


- Do not use your hands to dislodge log from wedge.
- Keep hands away from wedge, end plate, partially split wood and moving parts.
- If wedge moves FORWARD when control handle released, STOP USE IMMEDIATELY! Valve may be damaged.

DANGER!



Part #: 410-233












NOTICE



- Maintain oil level within the range specified on dipstick. Check before each use when oil is cold. DO NOT OVERFILL! Never run the log splitter without sufficient oil. The hydraulic pump could be ruined.
- Change hydraulic oil every 100 hours of use. AW32 universal Hydraulic oil is recommended. Dextron II transmission fluid can be used as a substitute should AW32 oil not be available. Do NOT mix AW32 hydraulic oil with Dextron II transmission fluid. Drain the reservoir if you wish to use Dextron II.
- Use only the filter of original equipment manufacturer's (O.E.M.).

Part #: 410-047

This page depicts and describes safety symbols that may appear on this product. Read, understand and follow all instructions on the machine before attempting to assemble and operate.

Symbol	Description
	READ THE OPERATOR'S MANUAL(S) Read, understand, and follow all instructions in the manual(s) before attempting to assemble and operate.
	FACE PROTECTION Always wear safety goggles or safety glasses with side shields, or a face shield when operating this product as well as ear protection.
	WARNING— MOVING WEDGE Keep hands away from wedge, moving part, end plate, and partially split wood.
	BYSTANDERS Keep bystanders, helpers and children at least 25 feet away.
	SINGLE OPERATOR Only one person should operate the machine at a time. The adult who loads and stabilizes the log must be the person who operates control handle.
	WARNING— PRESSURIZED FLUID Never check for hose leaks with your hands. High pressure fluid can escape through a pin hole leak and cause serious injury by puncturing the skin and causing blood poisoning.
	WEAR GLOVES Always wear nonslip, heavy-duty protective gloves when operating this product.
	WEAR SAFETY FOOTWEAR Always wear nonslip steel-toed safety footwear when operating this product.
	WARNING— GASOLINE IS FLAMMABLE Allow the engine to cool at least ten minutes before refueling.
	WARNING— CARBON MONOXIDE Never run an engine indoors or in a poorly ventilated area. Engine exhaust contains carbon monoxide, an odorless and deadly gas.
	WARNING— HOT SURFACE Engine parts, especially the muffler, become extremely hot during operation. Allow engine and muffler to cool before touching.



WARNING Your Responsibility - Restrict the use of this power machine to persons who read, understand and follow the warnings and instructions on this manual and on the machine.

1. Read, understand and follow all instructions on the machine and in the manual(s) before attempting to assemble and operate. Keep this manual in a safe place for future, regular reference and for ordering replacement parts.
2. Be familiar with all controls and their proper operation. Know how to stop the machine and disengage them quickly.
3. Never allow children under 18 years of age to operate this machine. Children 16 and over should read and understand the instructions and safe operation practices in this manual and on the machine and be trained and supervised by an adult.
4. Never allow adults to operate this machine without proper instruction.
5. Many accidents occur when more than one person operate the machine. No helper is allowed to assist in stacking logs.
6. Keep bystanders pets and children at least 25 feet from the machine while it is in operation.
7. Never allow anyone to ride on this machine.
8. Never transport cargo on this machine.
9. Hydraulic log splitters develop high fluid pressures during operation. Fluid escaping through a pin hole opening can penetrate your skin and cause blood poisoning, gangrene or death. Give attention to the following instructions at all times:
 - a) Do not check for leaks with your hand.
 - b) Do not operate machine with frayed, kinked, cracked or damaged hoses, fittings or tubing.
 - c) Stop the engine and relieve hydraulics system pressure by cycling the valve control lever from forward to reverse several times while engine is not running. Return to neutral before repairing or adjusting fittings, hoses, tubing or other system components.
 - d) Do not Adjust the pressure settings of the pump or valve.
10. Leaks can be detected by passing cardboard or wood over the suspected areas. Always wear protective gloves and safety glasses when checking. Look for discoloration of cardboard or wood.
11. If injured by escaping fluid, see a doctor immediately. Serious infection or reaction can develop if proper medical treatment is not administered immediately.
12. Keep the operator zone and adjacent area clear for safe, secure footing.
13. If your machine is equipped with an internal combustion engine and is intended for use near any unimproved forest, brush or grass covered land, the engine exhaust should be equipped with a spark arrestor. Make sure you comply with applicable local, state and federal codes. Take appropriate firefighting equipment with you.



WARNING Never use this log splitter for any purpose other than splitting wood. It is designed for this use only. Any other use can cause serious injury or death.

1. **BEFORE** operating this log splitter, make sure that you wear gear such as goggles or safety glasses, steel toed shoes and tight fitting gloves (without loose cuffs or drawstrings). Always wear a protective hearing device when operating this log splitter.
2. **NEVER** wear loose clothing or jewelery that can be caught by moving parts of the log splitter. Keep clothing and hair away from all moving parts when operating this log splitter.
3. Check all safety guards and shields to be sure they are in the proper position. Never operate with safety guards, shields or other protective features removed.
4. Make sure machine is on a flat, dry, solid ground before operating.
5. **ALWAYS** operate your log splitter in an open area. (Exhaust fumes contain carbon monoxide which can be deadly when inhaled).
6. **ALWAYS** operate your log splitter in daylight or under good artificial light.
7. **ALWAYS** operate your log splitter on level ground. (Operating on a slope could cause the log splitter to roll over or logs fall off).
8. **ALWAYS** block wheels to prevent unintended movement.
9. **ALWAYS** lock beam in either horizontal or vertical position.
10. **ALWAYS** Keep the work area clean. Remove split wood from around the log splitter immediately so that you don't stumble over it.
11. Check all nuts, bolts and hydraulic fittings are tight to be sure the equipment is in safe working condition.
12. Both ends of the log should be cut as square as possible to help prevent the log from riding out of the splitter during operation. Do not split logs greater than 25 inches in length. Uneven logs (e.g. knotted, curved, etc.) should not be used.
13. **ALWAYS** check the oil level before you start the log splitter.
14. Do not allow familiarity with tools to make you careless. Remember that a careless fraction of a second is sufficient enough to inflict serious injury.



WARNING The operation of any power tool can result in foreign objects being thrown into your eyes, which can result in sever eye damage. Before beginning power tool operation, always wear safety goggles or safety glasses with side shields and when needed, wear a full faced shield and ear plugs too. We recommend a Wide Vision Safety Mask for use over eyeglasses or standard safety glasses with side shields. Always use eye protection which is marked to comply with ANSI Z87.1

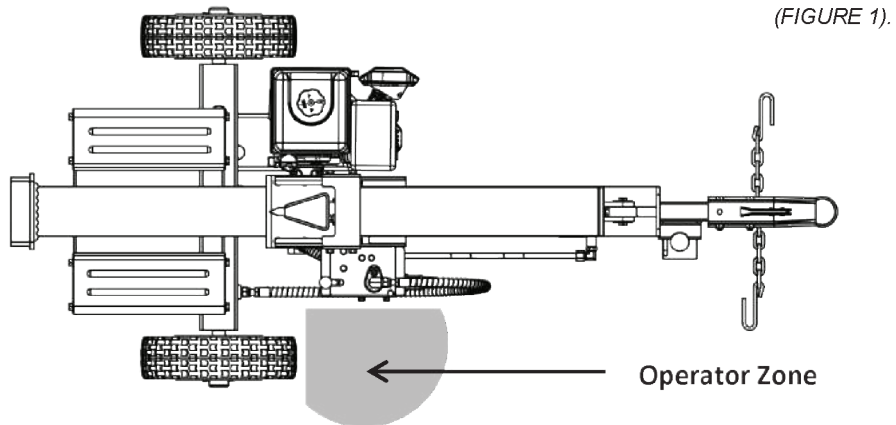
1. **BEFORE** starting this machine, review the safety instructions in the manual. Failure to follow these rules may result in serious injury to the operator or bystanders.
2. **NEVER** leave this machine unattended with the engine running.
3. **DO NOT** operate this machine while under the influence of alcohol, drugs or medication.
4. **NEVER** allow anyone to operate this machine without proper instruction.
5. **ALWAYS** operate this machine with all safety equipment in place and working, Make sure all controls are operating properly for safe operation.
6. When loading a log, always place your hands on the side of the log, not on the ends and never use your foot to help stabilize a log. Failure to do so may result in crushed or amputated fingers, toes, hand or foot.
7. **NEVER** use your foot, a rope or any extension device to operate the control lever on the valve. Only use hand.
8. Use only your right hand to operate the controls.

WARNING! When stabilizing log with left hand, remove your hand when the wedge begins to contact the log, or serious injury may occur.

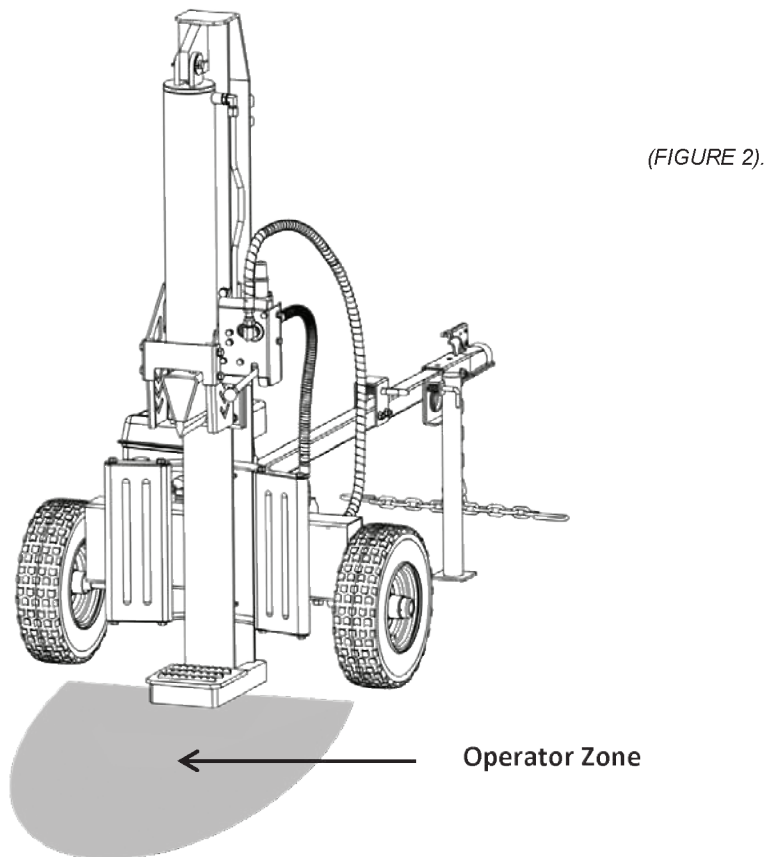
9. For logs which are not cut square, the least square end of the log should be placed towards the beam and wedge, then the square end placed toward the end plate.
10. When splitting in the vertical position, stabilize the log before moving the control handle. Split as follows:
 - a) Place log on the end plate and turn until it leans against the beam and is stable.
 - b) When splitting extra-large or uneven logs, the log must be stabilized with wooden shims or split wood placed between the log and end plate or ground.
11. **NEVER** place hands or feet between the log and splitting wedge during forward or reverse stroke as this could result in serious injury or death. **NEVER** attempt to load the log splitter when the ram or wedge is in motion.
12. **ALWAYS** keep fingers away from cracks that open in the log while splitting, They can quickly close and pinch or amputate your fingers.
13. Keep your work area clean. Immediately remove split wood from around the machine so you do not stumble over it.
14. **NEVER** straddle or step over the log splitter during operation.
15. **NEVER** reach or bend over the log splitter to pick up a log.
16. **NEVER** try to split two logs on top of each other. **NEVER** try to cross split a log.
17. **NEVER** operate your log splitter when it is in poor mechanical condition or in need of repair.
18. **NEVER** touch the muffler and other hot areas of the engine during operation.
Wait until the engine cools down.
19. **NEVER** tamper with the engine to run it at excessive speeds. The maximum engine speed is preset by the manufacturer and is within safety limits. Refer to the engine owner's manual for your particular log splitter.
20. **NEVER** move the log splitter while the engine is running. Shut off the engine if you are leaving the log splitter, even for a short period of time.
21. **ALWAYS** be careful when moving or lifting the log splitter. Get assistance if it feels too heavy to move by yourself.

ONLY operate the log splitter from the operator zone as shown in the diagrams below. The operator has the safest and most efficient access to the control valve and the beam in this location. Operating the log splitter in another location can result in serious injury or death.

- a. Horizontal Operating Position: Stand on the control lever side of the log splitter. See Figure 1.



- b. Vertical Operating Position: Stand in front of the log splitter and stabilize log if needed. See Figure 2.



1. Stop the engine, disconnect the spark plug and ground it against the engine before cleaning, or inspecting the machine. **NEVER** perform any service or repair on your log splitter without first removing the spark plug wire.
2. Stop the engine and relieve hydraulic system pressure by cycling the valve control lever from forward to reverse several times while the engine is not running. Return it to neutral before repairing or adjusting fittings, hoses, tubing, or other system components.
3. **ALWAYS** perform all recommended maintenance procedures before using your log splitter.
4. **ALWAYS** check the level of hydraulic oil and engine oil before operation.
5. **ALWAYS** periodically check that all nuts, bolts, screws, hydraulic fittings and hose clamps are tight to be sure equipment is in safe working condition.
6. **ALWAYS** replace all damaged or worn parts immediately with original equipment manufacturer's O.E.M. parts only. Use of parts which do not meet the original equipment specifications may lead to improper performance and compromise safety.
7. The hydraulic system of your log splitter requires careful inspection along with the mechanical parts. Be sure to replaced frayed, kinked, cracked or otherwise damaged hydraulic hoses or hydraulic components.
8. **NEVER** check for leaks of hydraulic fluid with your hand. Fluid escaping from a small hole can be almost invisible. Escaping fluids under pressure can have sufficient force to penetrate skin causing **SERIOUS INJURY** or **DEATH**. Leaks can be safely detected by passing a piece of cardboard over the suspected area and looking for discoloration.
9. **NEVER** remove the cap from the hydraulic tank reservoir while the log splitter is running. The tank could contain hot oil under pressure which could result in serious injury.
10. **NEVER** adjust the hydraulic valve. The pressure relief valve on your log splitter is present at the factory. Only a qualified service technician should perform this adjustment.
11. **ALWAYS** seek professional medical attention immediately if injured by escaping hydraulic fluid. Serious infection or reaction can develop if proper medical treatment is not administered immediately.
12. **ALWAYS** be sure to relieve all pressure by shutting off the engine and moving the valve control handle back and forth should it become necessary to loosen or remove any hydraulic fitting.



NEVER alter your log splitter in any manner. Such alterations may cause your log splitter to be unsafe and will void the warranty.

According to the Consumer Products Safety Commission (CPSC) and the U.S. Environmental Protection Agency (EPA), this product has an Average Useful Life of seven (7) years, or 130 hours of operation. At the end of the Average Useful Life have the machine inspected annually by an authorized service dealer to ensure that all mechanical and safety systems are working properly and not worn excessively. Failure to do so can result in accidents, injuries or death.

1. **ALWAYS** take a Class B fire extinguisher with you when operating this log splitter in dry areas.
2. **NEVER** operate your log splitter near a flame, spark or smoke during operation. Extinguish all cigarettes, cigars, pipes and other sources of ignition. Hydraulic oil and gasoline are flammable and can explode.
3. To avoid personal injury or property damage use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive.
4. **ALWAYS** store gasoline in an approved, tightly sealed container and keep away from heating appliances.
5. When gasoline is spilled on yourself or your clothes, wash your skin and change clothes immediately.
6. **NEVER** refuel the gas tank while the engine is hot or running. Allow the engine to cool before refueling.
7. **ONLY** refuel your log splitter in a clear area with no gas fumes or spilled gas. Never fuel the machine indoors.
8. **NEVER** overfill the fuel tank. Fill tank to no more than 1/2 inch below bottom filler neck to provide space for fuel expansion.
9. If gasoline is spilled out, wipe it off the engine and equipment, then move machine to another area. Wait five (5) minutes before starting the engine.
10. **ALWAYS** replace the gas cap securely. Never remove gas cap while the engine is hot or running.
11. To prevent fires, clean debris and chaff from the engine and muffler areas.
12. Allow machine to cool at least ten (10) minutes before storing.
13. **ALWAYS** drain the fuel tank prior to storage to avoid the potential fire hazard.
14. **NEVER** store the machine or fuel container inside where there is an open flame, spark or pilot light as on a water heater, space heater, furnace, clothes dryer or other gas appliances.
15. If the engine is equipped with a spark arrestor muffler, clean and inspect it regularly according to manufacturer's instructions. Replace if damaged.

SPARK ARRESTOR



WARNING! This log splitter is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrestor meeting applicable local or state laws (if any). If a spark arrestor is used, it should be maintained in effective working order by the operator. In the state of California, a spark arrestor is required by law. Other states have similar laws. Federal laws apply on Federal lands. A spark arrestor muffler is optional and available as an accessory at your nearest engine dealer. Always check the legal requirements in your area.

1. **NEVER** carry any cargo or wood on your log splitter.
2. **NEVER** allow anyone to sit or ride on your log splitter.
3. **ALWAYS** turn the fuel shut off valve on the engine to the “OFF” position before towing the log splitter. Failure to do so may result in flooding the engine.
4. **ALWAYS** check to make sure the low coupler is adjusted properly each time before towing and after towing 50 miles.
5. **ALWAYS** check before towing to make sure that the log splitter is correctly and securely attached to the towing vehicle and that safety chains are secured to the hitch or bumper of the vehicle with enough slack to allow turning. Always use a Class I, 2 inch ball with the log splitter.
6. **NEVER** exceed weight capacity of ball or load limits of coupler. **ALWAYS** replace ball or coupler if damaged.
7. **NEVER** exceed 45mph when towing your log splitter. Towing the log splitter at speeds higher than 45 mph could result in loss of control, damage to the equipment, serious injury or death. Adjust towing speed for terrain and conditions.
8. **ALWAYS** be careful when backing up with your log splitter in tow. It could jackknife.
9. **ALWAYS** allow for added length of your log splitter when turning, parking and crossing intersections and in all driving situations.
10. **ALWAYS** use safety chains when towing your log splitter.
11. Be extra cautious when towing over rough terrain, especially railroad crossings. Avoid sharp turns and steep angles when towing your log splitter.
12. **NEVER** attempt to move this machine over hilly or uneven terrain without a tow vehicle or adequate help.
13. **ALWAYS** disconnect your log splitter from the towing vehicle before operating it.
14. **ALWAYS** check all local and state regulations regarding towing, licensing and light before towing your log splitter. This machine should not be towed on any street, highway or public road without checking the existing federal, state or local vehicle requirements. Any licensing or modifications such as taillights, etc., needed to comply, is the sole responsibility of the purchaser. If a “Statement of Origin: is required in your state, see your local dealer.
15. See Transporting the Log Splitter section in your manual for proper towing instructions once all federal, local or state requirements are met.

UNPACKING THE CONTAINER



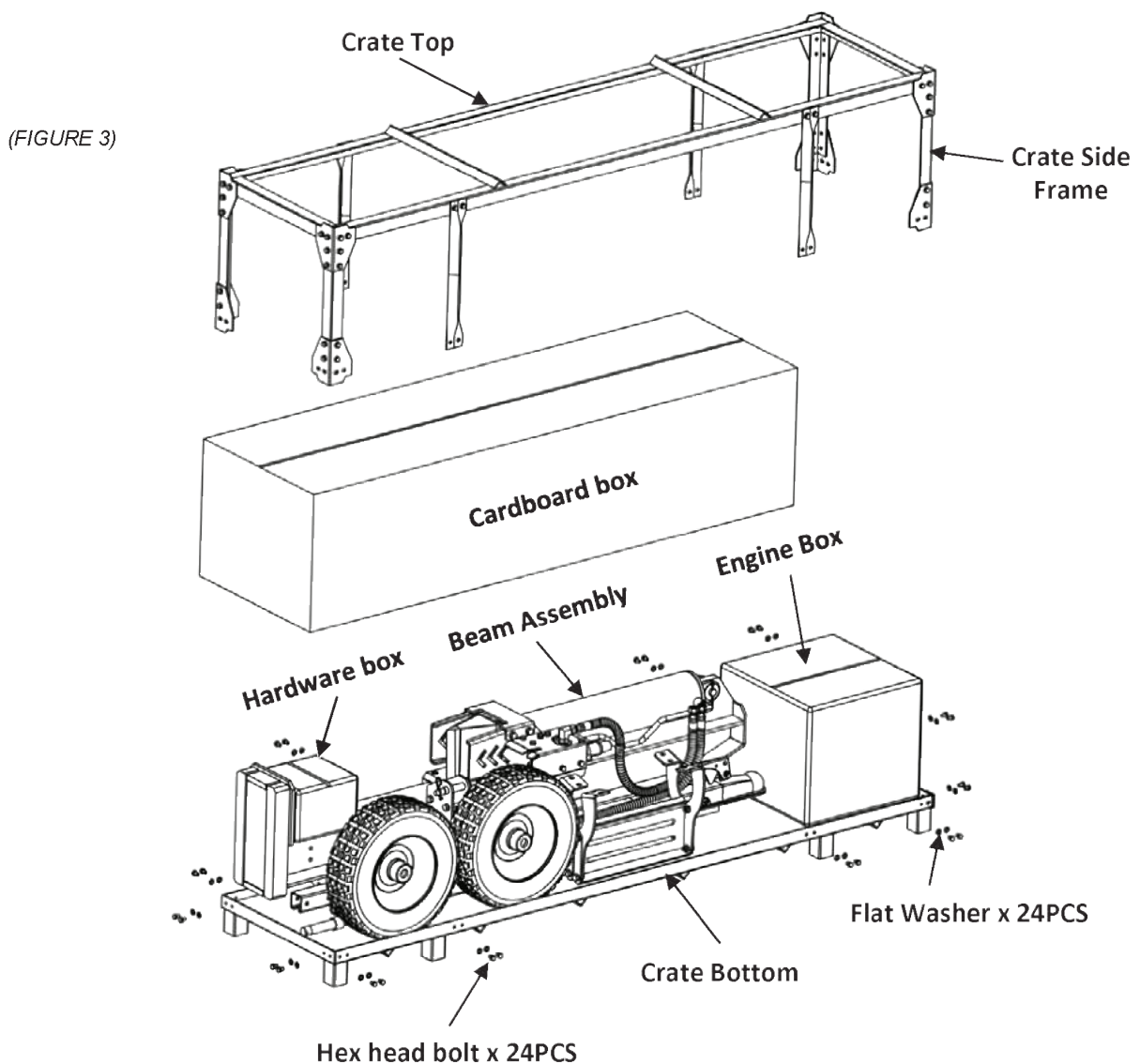
WARNING Use extreme caution unpacking this machine. Some components are very heavy and will require additional people or mechanical handling equipment.

NOTE: All references in this manual to the left or right side and front or back of the log splitter are from the operating position only. Exceptions, if any, will be specified.

Unpacking tools needed:

- Wrench 13mm
- Scissors or Knife
- Pry Bar or Claw Hammer

Step 1: Use a 13mm wrench to remove the bottom bolts and washers securing the crate side frames onto the crate bottom, then lift up and put away the crate top and the cardboard box. See Figure 3.



UNPACKING THE CONTAINER (CONT.)

Step 2: Remove all loose parts included in the container, e.g. wheels and hardware box.

Step 3: Use scissors or a knife to cut and remove the straps securing the parts to the beam or tank assembly, including tongue assembly and log tray assemblies. Put them aside for assembly.

NOTE: DO NOT remove the strap securing the hydraulic hoses assemblies to the beam at this time, until you do the assembly procedure of the hoses.

Step 4: Use scissors or a knife to cut and remove the strap securing the engine box to the crate bottom, then place aside carefully for assembly.

Step 5: Use a pry bar or claw hammer to remove the plywood splinters securing the beam and tank assemblies on the crate bottom.

NOTE: Due to the weight/size of the two assemblies, it is recommended that two or more adults assist in lifting and moving the two assemblies. Lifting tools as hoist, crane, jack, etc. are recommended too.

Step 6: Inspect all component assemblies, parts and accessories according to the packing list attached in the back of this manual. Make sure all items listed in the packing list are included and of no shipping damage.

NOTE: DO NOT discard the packing materials until you have carefully inspected and satisfactorily operated the tool.

NOTE: Due to the weight/size of the log splitter, it is recommended that two or more adults be present to assist with the assembling. Some lifting tools such as hoist, crane, jack, etc. are recommended too.

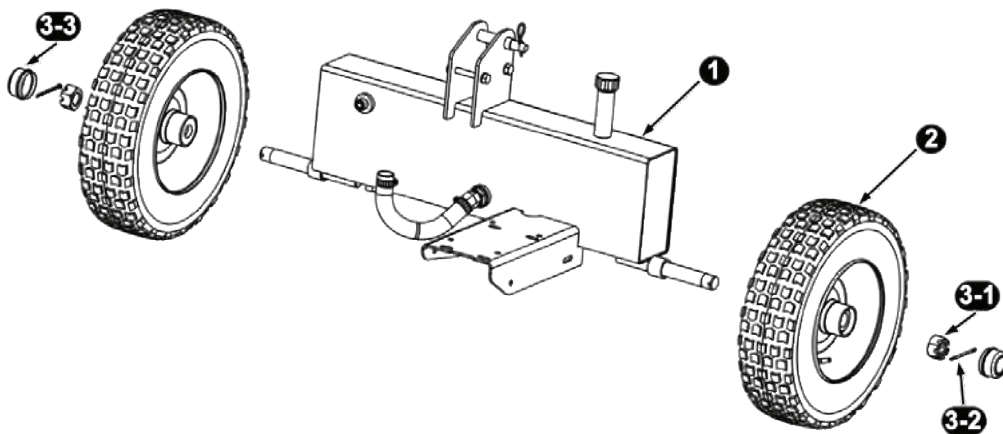
ASSEMBLING TOOLS NEEDED:

- Wrench 13mm (x2)
- Wrench 14mm (x2)
- Wrench 16, 17, 18, 19, 27, 32mm (x1 ea.)
- Wrench 1/2" (x1)
- Adjustable Wrench (x1)
- Needle Nose Pliers (x1)
- Allen Wrench 3mm (x1)
- Flat Head Screwdriver (x1)
- Soft Faced Hammer (x1)
- Thread Locking Compound (x1)

Step 1: Install the two wheels. See Figure 4.

1. Raise the reservoir tank assembly off the ground on some blocks before mounting. Remove the plastic shipping caps from the wheels and position the wheels onto the wheel axles.
2. Screw the castle nuts onto the axles and tighten with an adjustable wrench to seat the bearings. Then back the castle nuts off one half turn and snug them up to the bearings by hand, so they line up with the hole in the axle.
3. Insert the split pin into the slot of the castle nut and the hole in the axle, then bend the ends of the pin with needle nose pliers keeping it close to the castle nut so the dust cap fits over it.
4. Tap the dust caps onto the wheel using a soft faced hammer.

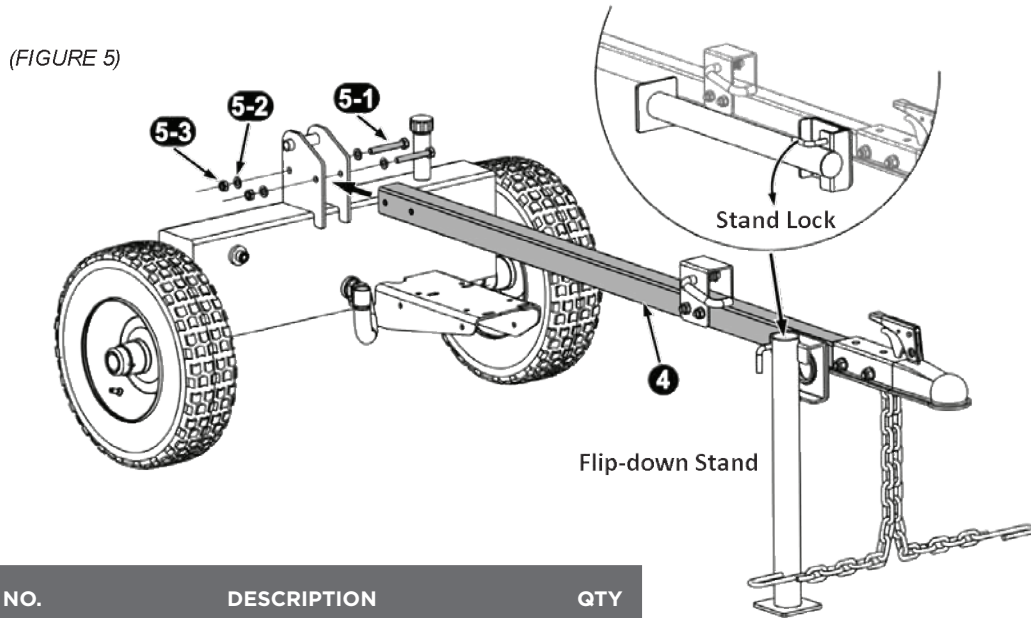
(FIGURE 4)



REF NO.	DESCRIPTION	QTY
1	Reservoir Tank Assembly	1
2	Pneumatic Tire/Wheel	2
3-1	Castle Nut - 1-14 (Hardware Kit #2)	2
3-2	Split Pin - Ø4x50 (Hardware Kit #2)	2
3-3	Dust Cap (Hardware Kit #2)	2

Step 2: Install the tongue assembly to the reservoir tank. See Figure 5.

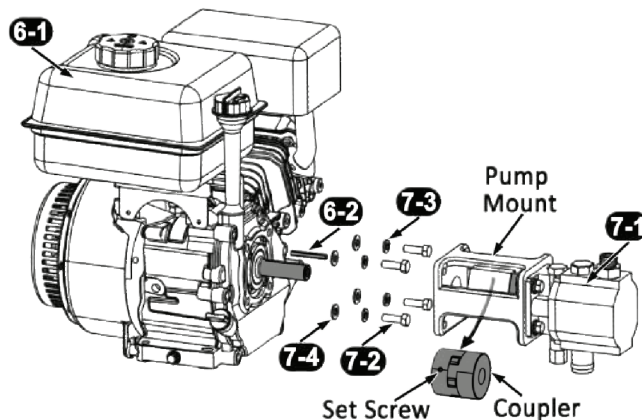
1. Pull out the spring loaded lock handle of flip-down stand which hold the stand on the tongue, then the stand will automatically flip down towards the ground and be secure in position. See Figure 5.
2. Remove the M10 hardware from the beam support bracket on the tank using a 16mm wrench for bolts and a 17mm wrench for the lock nuts. Attach the tongue to the reservoir assembly and screw on the hardware just removed and tighten.



REF NO.	DESCRIPTION	QTY
4	Tongue & Flip-Down Stand Assembly	1
5-1	Hex Head Bolt - M10x75 (Beam Support Hardware)	2
5-2	Flat Washer - M10 (Beam Support Hardware)	4
5-3	Lock Nut - M10 (Beam Support Hardware)	2

Step 3: Assemble the pump assembly to the engine. See Figure 6.

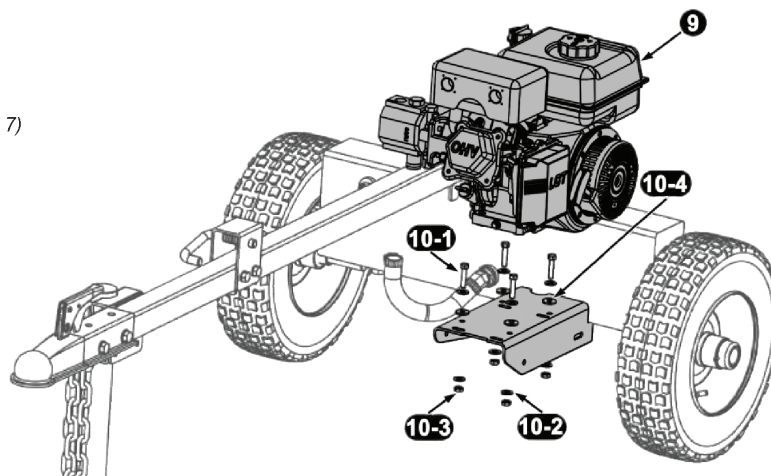
1. Remove the pump assembly from its box and place it on a level stable surface and tap the square key (located in the engine box) tightly into the key slot on the engine shaft.
2. The coupler shafts and nylon spider were mounted together onto the pump shaft at manufacturer's. Loosen the set screw on the engine side of coupler shaft using 3mm Allen wrench and slide the whole coupler with the pump mount onto the engine shaft.



3. Adjust the engine side of the coupler shaft to make sure the engine key fits into the slot of the coupler shaft, tighten the set screw just loosened.
4. If needed, slowly pull on the engine starter cord to rotate the engine shaft to align the fixing holes on the engine. Also make sure the open side of the pump mount facing down
5. Secure the pump assembly onto the engine using the bolts 5/16-24 and M8 washers. Tighten the hardware using a 1/2" wrench.

REF NO.	DESCRIPTION	QTY
6-1	Engine (Engine Assembly)	1
6-2	Engine Shaft Key (Engine Assembly)	1
7-1	Pump Mount Assembly - 11 GPM (Hardware Kit #8-1) (22/25/28T)	1
	Pump Mount Assembly - 16 GPM (Hardware Kit #8-2) (30/35T)	
7-2	Hex Head Bolt - 5/16-24 (Hardware Kit #8-1/8-2)	4
7-3	Spring Washer - 5/16 (Hardware Kit #8-1/8-2)	4
7-4	Flat Washer - M8 (Hardware Kit #8-1/8-2)	4

(FIGURE 7)



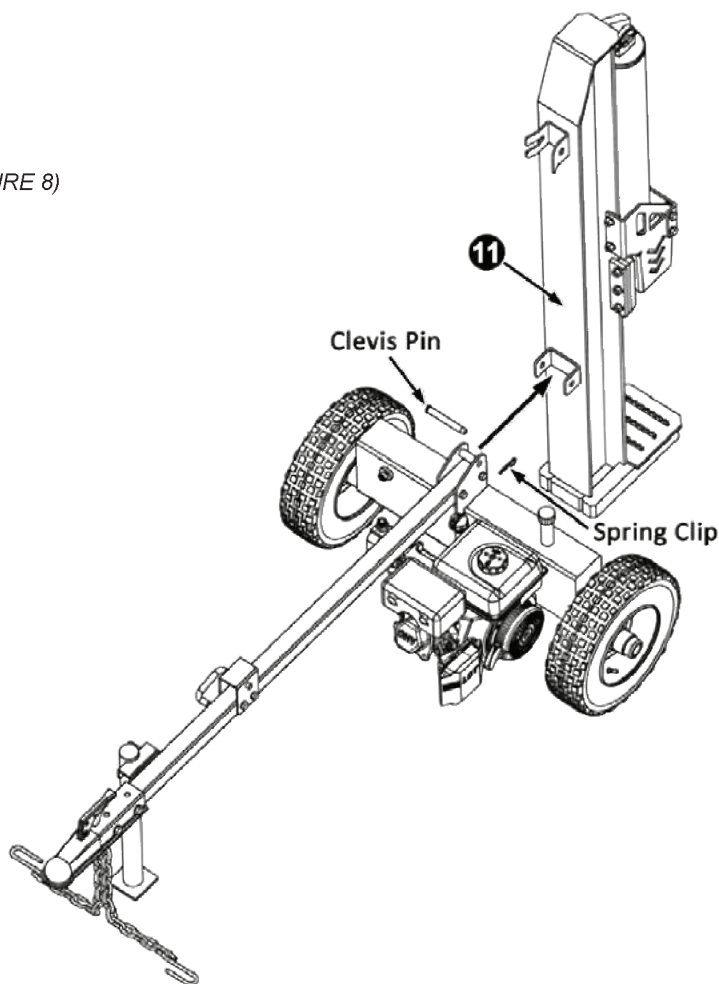
REF NO.	DESCRIPTION	QTY
9	Engine Pump Assembly	1
10-1	Hex Head Bolt - M8x40 (Hardware Kit #5-1) (22/25/28T)	4
	Hex Head Bolt - M10x40 (Hardware Kit #5-2) (30/35T)	
10-2	Flat Washer - M8 (Hardware Kit #5-1) (22/25/28T)	8
	Flat Washer - M10 (Hardware Kit #5-2) (30/35T)	
10-3	Lock Nut - M8 (Hardware Kit #5-1) (22/25/28T)	4
	Lock Nut - M10 (Hardware Kit #5-2) (30/35T)	
10-4	Vibration Isolator - Ø9 (Hardware Kit #5-1) (22/25/28T)	4
	Vibration Isolator - Ø11 (Hardware Kit #5-2) (30/35T)	
//	O Seal Ring - Ø15*1.9 (Hardware Kit #5-1/5-2)	1

NOTE: In the Hardware Kit #5-2 or 5-2, you have one O Seal Ring (Ø15*1.9), which is a spare O-Ring to be used in STEP 6: Connecting hydraulic hoses” section if you can’t find one sitting in the fitting slot on the reservoir tank, when you attach the oil return hose (3) to the reservoir tank.

Step 5: Install the beam assembly. See Figure 8.

1. Stand the beam upright on a flat level. Two or more people are recommended to assist with raising and lowering the beam as it is very heavy. Have a helper support the beam as you perform the following steps. Be sure to keep hands away from any possible pinch points.
2. Remove the clevis pin and spring clip from the beam support bracket on the tank. Position the tongue/tank assembly so that the beam support bracket is in between the two tabs on the beam.
3. Slide the clevis pin through the aligned holes and secure with the spring clip. You may need another helper lift up the tongue for the holes to align.
4. Leave the beam in the vertical position for continual assembling steps.

(FIGURE 8)



REF NO.	DESCRIPTION	QTY
11	Beam Assembly	1



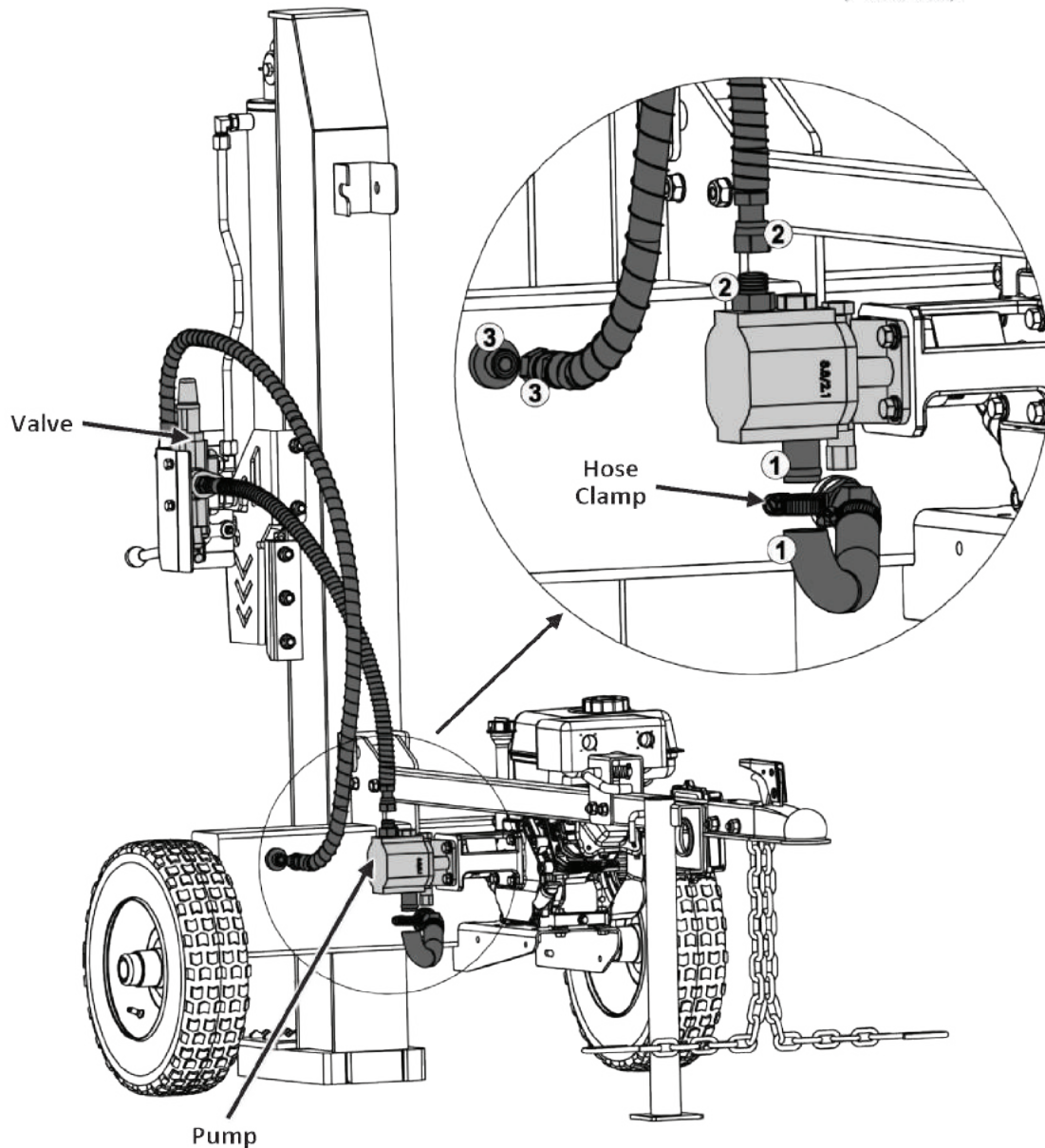
WARNING take extra care when raising and lowering the beam as it is fairly heavy. Having a second person assist with raising or lowering the beam is recommended. Be sure to keep hands away from any possible pinch points.

Step 6: Connect the hydraulic hoses. See Figure 9.

There are three hydraulic hoses listed below, each of them has one end fixed on the log splitter by manufacturer, and the other open end still needs to be attached. The hoses are labeled on the ends for easy installation.

1. Oil suction Hose 3/4", Labeled as (1), comes from the bottom of the reservoir. Loosen the hose clamp on the open end of the hose using a flat head screwdriver, then connect the hose to the fitting on the bottom of the pump, which is also labeled as (1). Tighten the hose clamp.
2. Pump/Valve connecting hose 1/2", labeled as (2), comes from the bottom of the valve on the beam assembly. Screw the open end of this hose onto the fitting on top of the pump, which is also labeled as (2). Tighten using a 27mm wrench or an adjustable wrench.
3. Oil return hose 3/4", labeled as (3), comes from the top of the valve on the beam assembly. Screw the open end of this hose onto the fitting on the reservoir tank, which is also labeled as (3). Make sure an O-Ring $\varnothing 15 \times 1.9$ sitting inside the fitting slot. Or you could find a spare O-Ring in your hardware box. Tighten the hose using a 32mm wrench or an adjustable wrench.

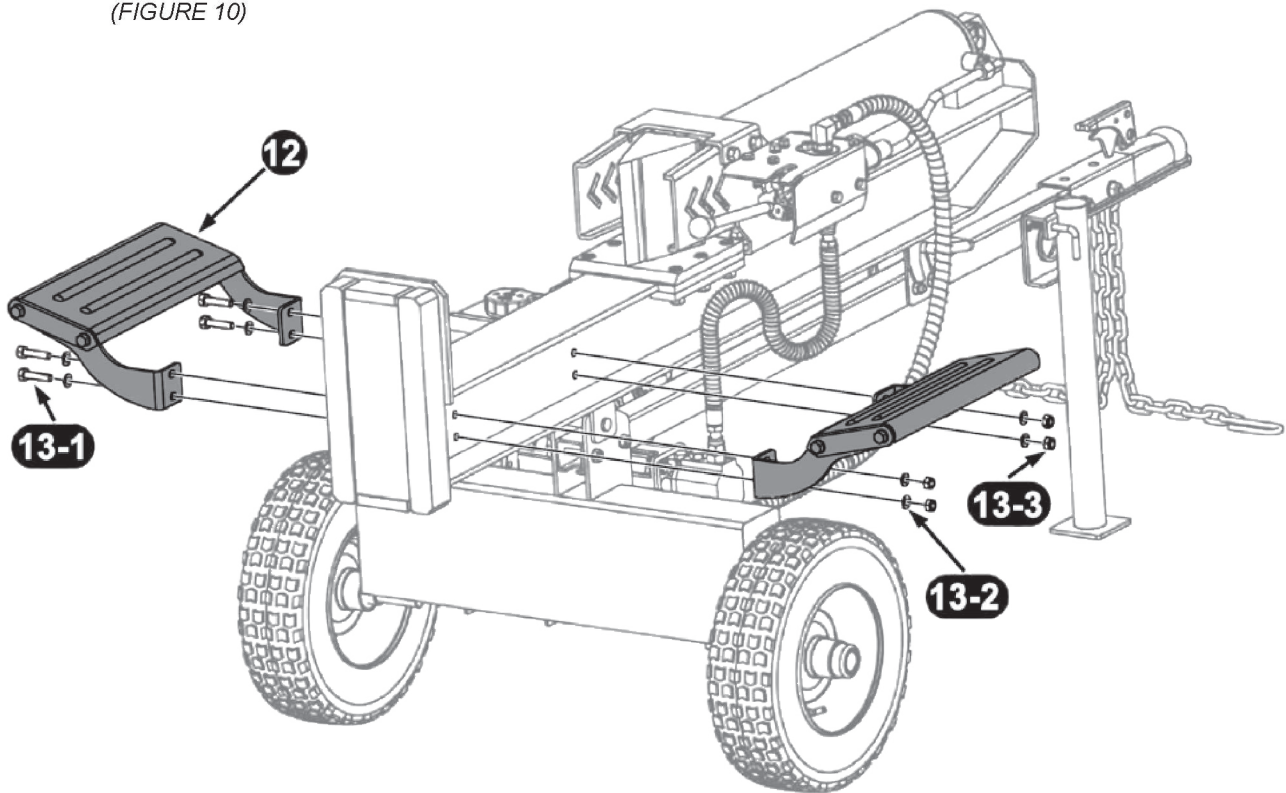
(FIGURE 9)



Step 7: Install the log tray assemblies. See Figure 10.

1. Lower the beam to horizontal position. Please refer to “Beam Operating Positions” section in this manual.
2. Position the log tray frames onto the beam as shown below and secure it with the M10 hardware loosely.
3. Tighten the M10 hardware using a 16mm wrench on the bolts and a 17mm wrench on the lock nuts.

(FIGURE 10)

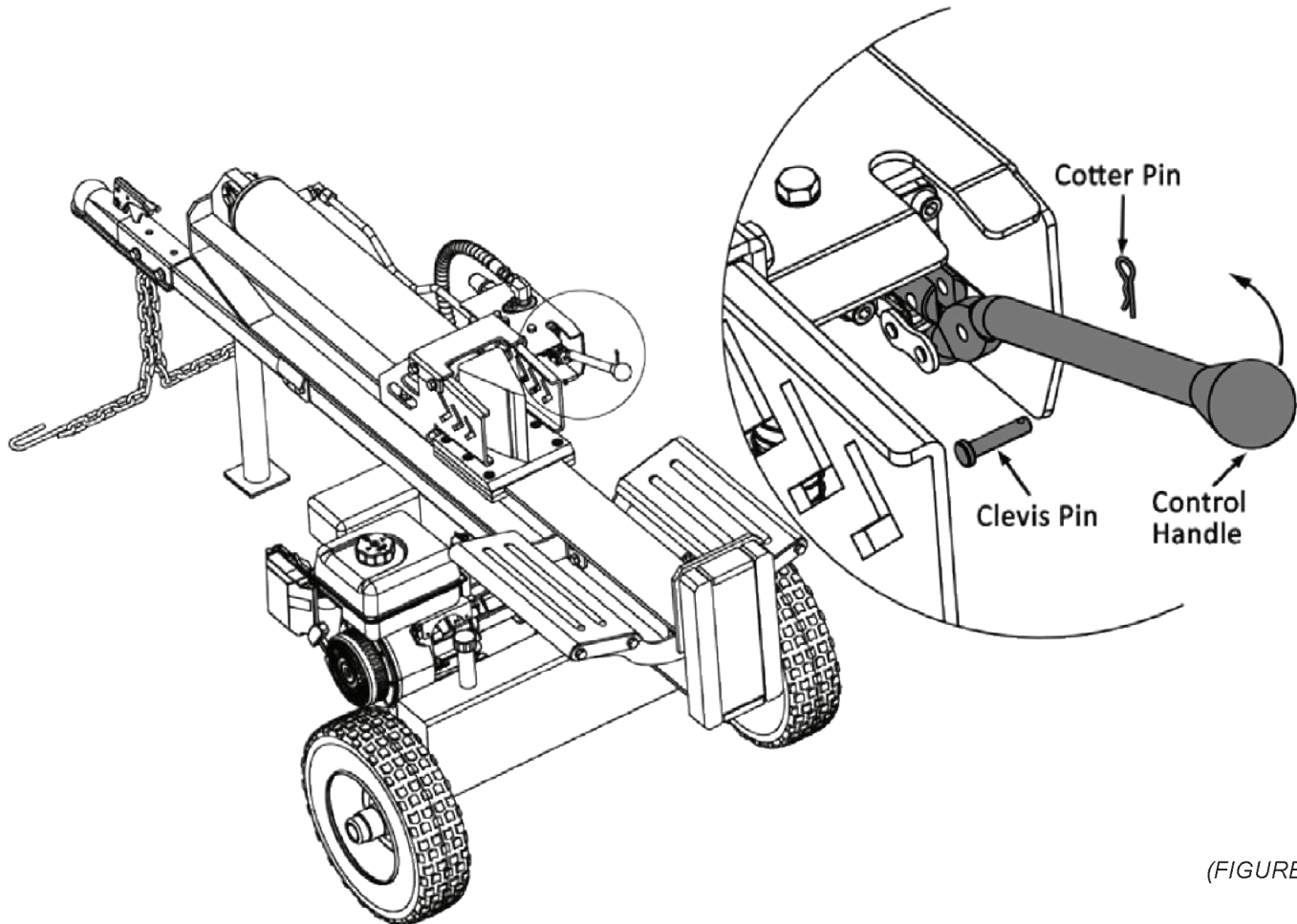


REF NO.	DESCRIPTION	QTY
12	Log Tray Assembly	2
13-1	Hex Head Bolt - M10x45 (Hardware Kit #6-1)	4
13-2	Flat Washer - M10 (Hardware Kit #6-1)	8
13-3	Lock Nut - M10 (Hardware Kit #6-1)	4

Step 8: Assemble the control handle. See Figure 11.

The control handle is shipped hanging from the valve on the handle link.

1. Remove the clevis pin and bow-tie cotter pin from the valve.
2. Rotate the control handle up into the operating position and secure with clevis pin and cotter pin, just removed.



(FIGURE11)

GAS & OIL FILL UP

Service the engine with gasoline and engine oil as instructed in the engine manual packed with your log splitter. Read the instructions carefully.



WARNING Use extreme care when handling gasoline. Gasoline is extremely flammable and the vapors are explosive. Never fuel the machine indoors or while the engine is hot or running.

NOTE: Your log splitter may be shipped without engine oil. You **MUST** check the oil level before operating. Be careful not to overfill. Gasoline can be added to the engine when the log splitter is in either the horizontal or vertical position. However, it may be easier when the splitter is in the vertical position.

ADJUST HANDLE RELEASE LEVER

Your log splitter is equipped with an external pressure system which is attached under the valve bracket. When you set up the machine and try it, you will see the back of the wedge hits the handle release lever when the wedge is fully retracted. The control handle is then kicked back from reverse position to the neutral position automatically.

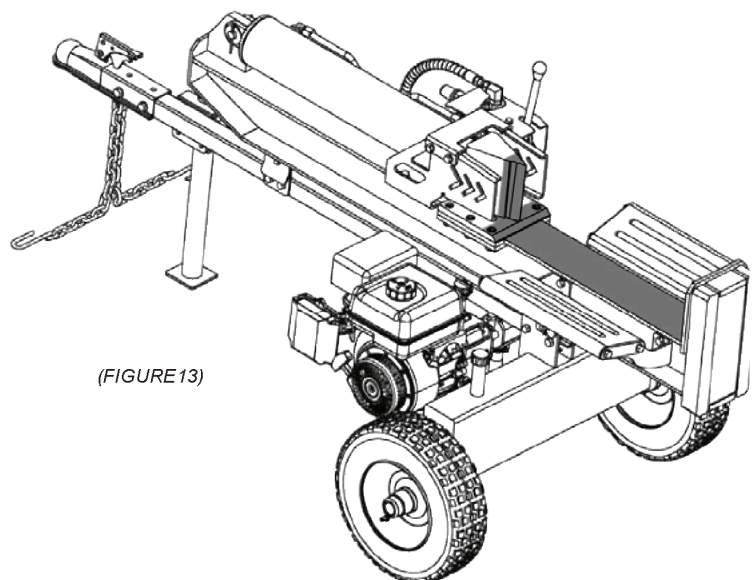
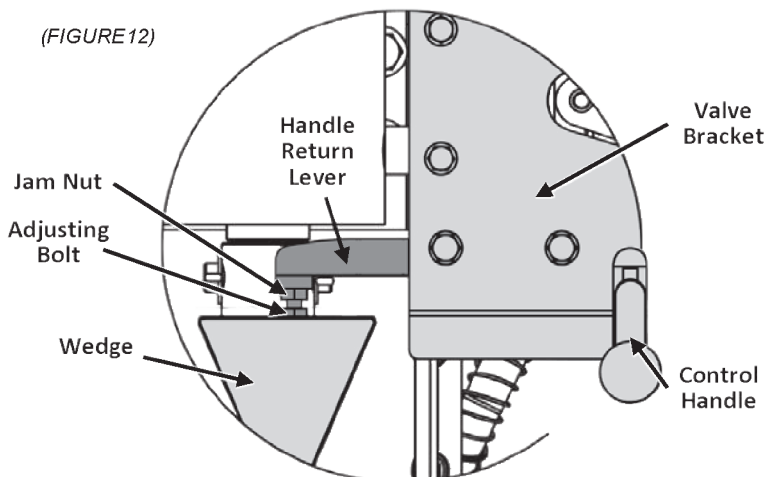
The lever may need to be adjusted if the wedge is fully retracted and the control lever does not automatically kick into neutral.

To adjust the handle release lever, See Figure 12.

1. Loosen the Jam Nut using a 14mm wrench.
2. Screw the adjusting nut counter-clockwise to allow it to contact with the wedge as soon as the wedge is fully retracted.
3. Tighten the jam nut after adjusting.

LUBRICATE THE BEAM

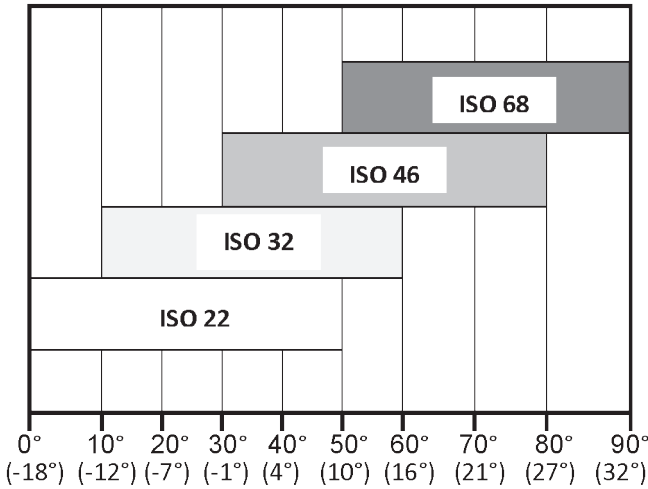
Lubricate the beam area (where the splitting wedge will slide) with engine oil. Do not use grease. See Figure 13.



FILL HYDRAULIC OIL

The log splitter is shipped without hydraulic fluid in the reservoir. Fill the reservoir before your initial use.

1. Remove the vented reservoir dipstick, which is located next to the engine on top of the reservoir tank. See Figure 14.



Please select the oil based on the outside temperature range the log splitter will be used in. Refer to the chart provided to select the appropriate hydraulic oil.

Approved fluids include:

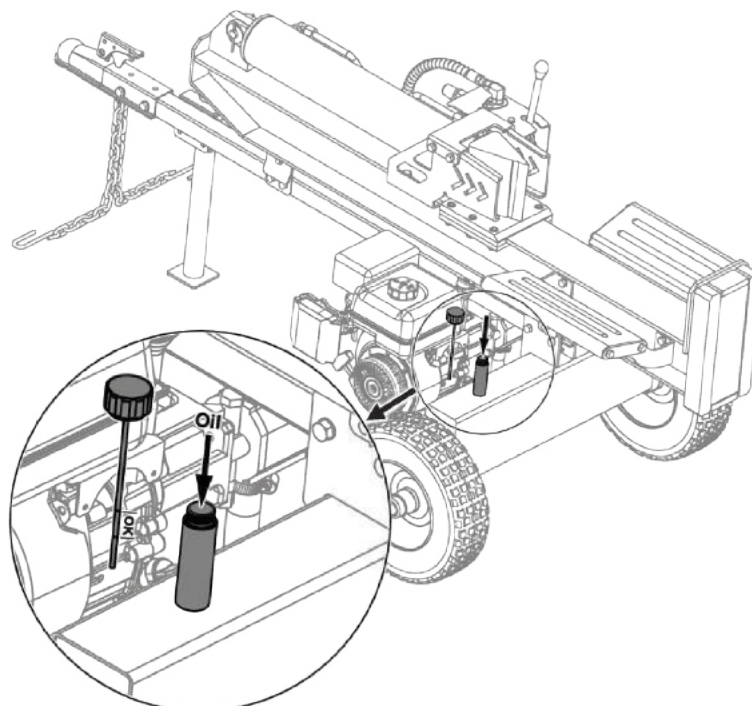
- Shell Tellus® S2 M 32 Hydraulic Fluid
- Dexron® III/Mercon® Automatic Transmission Fluid
- Pro-Select™ AW-32 Hydraulic Oil or 10WAW-ISO Viscosity Grade 32 Hydraulic Oil.

It is not recommended that fluids be mixed, to top off the reservoir tank during initial set-up use Shell Tellus® S2 M 32 Hydraulic Fluid only.

2. Slowly fill the reservoir with the recommended hydraulic oil until oil reaches the maximum line on the dipstick.
3. Replace the vented dipstick in the reservoir.
4. Start the engine and use the control handle to engage the wedge to the farthest extended position and then retract. Repeat this operation for 12 cycles. Much of the fluid will be drawn into the cylinder and hoses. Stop the engine and check the oil level as instructed below.

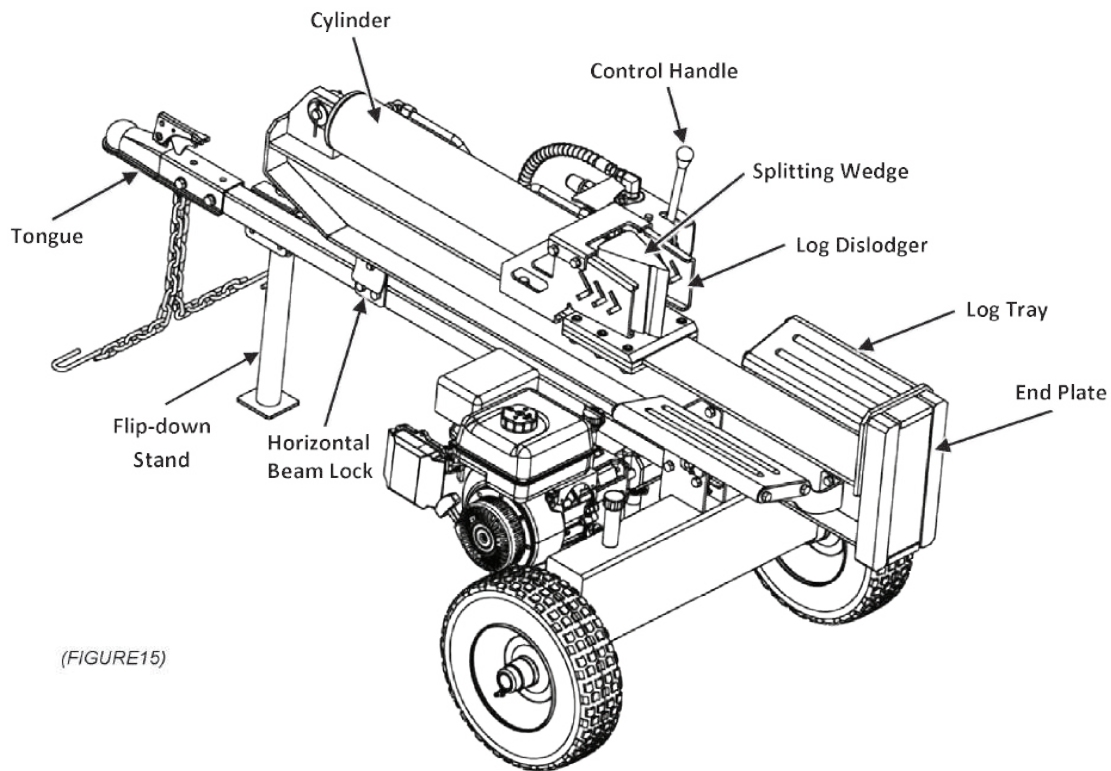
NOTE: Make sure the oil level is above the bottom line on the dipstick. If not, refill the reservoir to prevent damage to the hydraulic pump. DO NOT overfill. Some fluid may overflow from the vent plug as the system builds heat and the fluid expands and seeks a balanced level.

5. However, you MUST check the fluid level before each operation. If not filled, proceed with above steps.



(FIGURE14)

KNOW CONTROLS & FEATURES



(FIGURE15)

NOTE: This Operator's Manual covers several models. Log splitter features may vary by model. Not all features in this manual are applicable to all log splitter models and the log splitter depicted may differ from yours.

Beam Lock

The horizontal beam lock, as its name suggests, is used to secure the beam in the horizontal position. The horizontal beam lock is located on the beam support latch bracket.

Engine Controls

See the Engine Operator's Manual for the location and function of the controls on the engine.

Control Handle

The control handle has three positions; Forward, Neutral and Reverse. See the Operation section for instructions.

Splitting Wedge

The wedge is used to split the wood.

Log Dislodger

The log dislodgers are designed to remove any partially split wood from the wedge. This may occur while splitting large diameter wood or freshly cut wood.

Log Tray

The log trays are designed to catch the log after it is split.

Tongue

The tongue is used to attach to a towing vehicle for transportation.

End Plate

The end plate holds the log in place while the wedge splits the log.

Starting & Stopping The Engine

Refer to the Engine Operator's Manual packed with your log splitter for instructions on starting and stopping the engine.

Beam Operating Positions

1. Place the log splitter on flat, dry, solid ground.
2. Block both wheels to prevent your log splitter from moving during the operation. (See Figure 16).
3. Place the beam in either the horizontal or vertical position and lock into place.



WARNING

Take extra care when raising and lowering the beam as it is fairly heavy. Having a second person assist with raising or lowering the beam is recommended. Be sure to keep hands away from any possible pinch points.

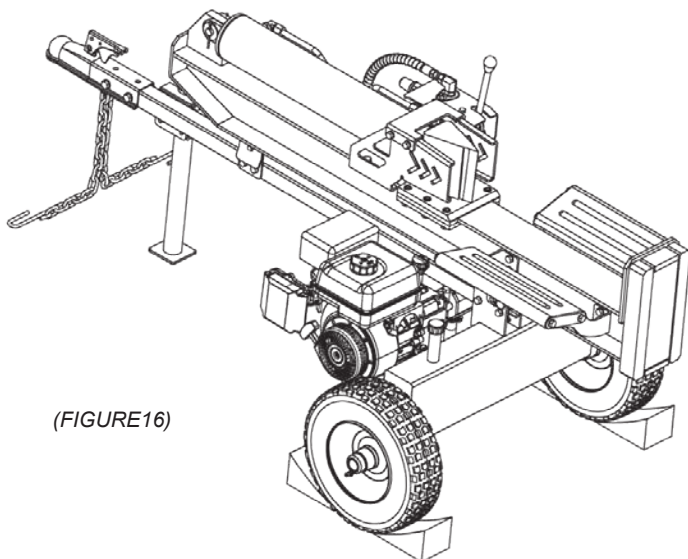
Always use the log splitter in the vertical position when splitting heavy logs.

4. To place the beam in the Vertical Position proceeds as follows:

- 1) Pull the horizontal beam lock lever out and rotate it downward, so it rests against the side of the lock and remains unlocked. (See Figure 17).
- 2) Use both your hands to lift up the beam and flip it over the vertical position, then rotate the horizontal lock lever back up the tongue to release the lock.

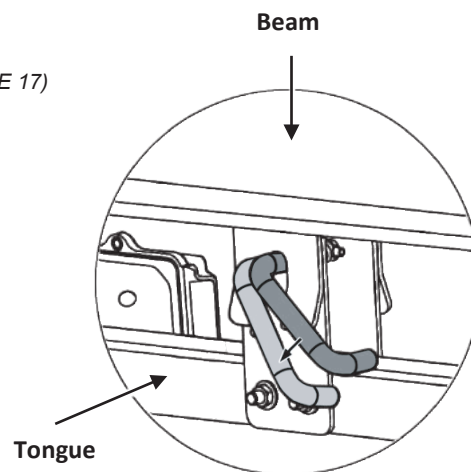
5. To place the beam in Horizontal Position:

- 1) Pivot the beam to the horizontal position.
- 2) The horizontal beam lock is self-locking. The spring loaded lock will snap into place when the beam is lowered into position.



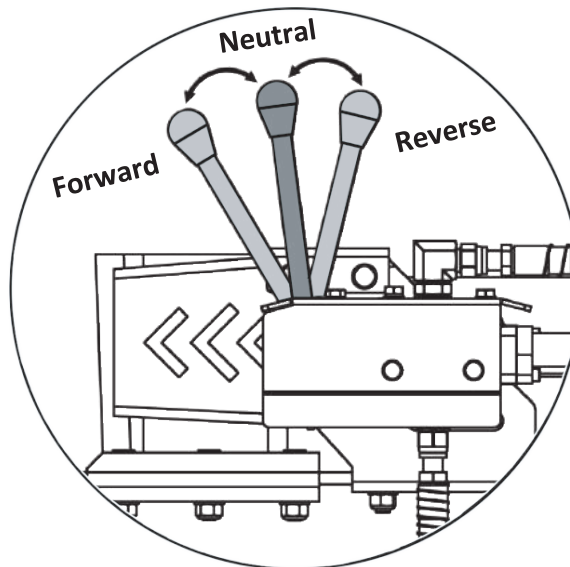
(FIGURE 16)

(FIGURE 17)



Using Control Handle

The control handle has three positions. (See Figure 18).



(FIGURE 18)

Forward

To split wood. Move the control handle to the FROWARD position to move wedge toward the log to split.

NOTE: The control handle will return to the neutral position as soon as the handle is released during FROWARD process and the wedge stops moving forward. **DO NOT** hold the handle at the FORWARD position when the wedge is fully extended. The over built up pressure may squeeze the pressure relief valve and the control handle won't be released to NEUTRAL position automatically. Manually pull the handle to NEUTRAL or REVERSE to recover. Or the hydraulic system may get damaged and void your warranty.

Neutral

To stop wedge. Release the control handle or move the lever to the NEUTRAL position to stop the wedge movement.

Reverse

To return the wedge. Engage the control handle to the REVERSE position, the wedge will automatically return toward the cylinder. When the wedge is fully retracted and contacts the handle release lever, the control handle will return to NEUTRAL position automatically.

NOTE: Do not hold the handle in REVERSE position. It will stay in REVERSE position during the wedge being retracted. When the wedge is fully retracted, the handle will kick back to the NEUTRAL position automatically.

WARNING!

If the control handle on your log splitter is not functioning properly, STOP USE IMMEDIATELY and contact an authorized service dealer.

Do not attempt to service, repair or replace control valve. Contact an authorized service dealer.

Do not attempt to adjust or modify the control valve or the hydraulic system from its original settings or manufacturer in any way.



Splitting The Wood

1. Start engine as instructed in the Engine Operator's Manual included with the log splitter.
2. Grasp the log on the sides and place it on top of the beam against the end plate. Always split wood in the direction of the grain. (See Fig. 19).
3. To stabilize the log, place your hand on the side of the log. (See Fig. 19).

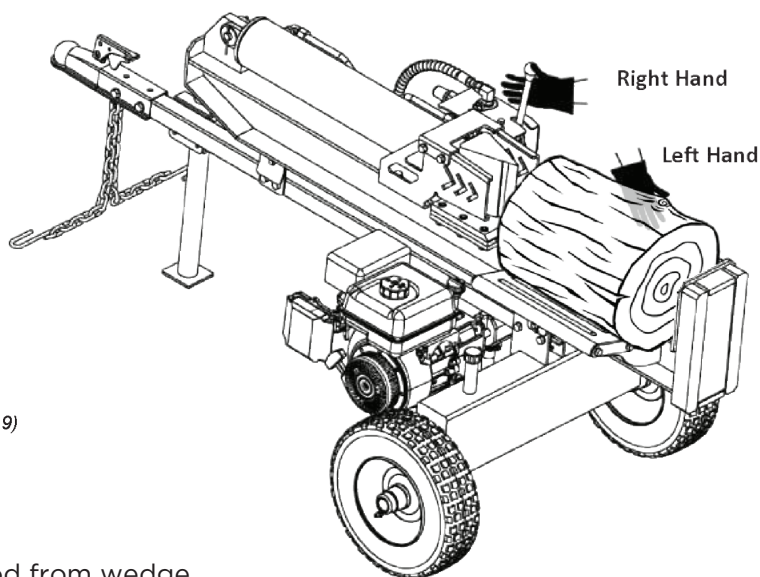
WARNING!



Never place your hand on the ends of the log, between the log and the end plate or the log and the splitting wedge.

Only one operator permitted. The adult who loads and stabilizes the log, must be the person who operates the control handle.

4. Use your right hand to push the control handle lever to the forward position to split the wood.
5. Remove left hand from the log once the wedge begins to contact with the log. Continue holding the control handle in the forward position until the log splits.
6. Release the control handle to stop the wedge movement at any point in the splitting process if you feel an unsafe splitting condition is occurring. **NEVER** reach forward and attempt to catch a falling piece of wood, let it fall.
7. Once the log is split or the wedge is fully extended, move the control handle to the reverse position to return the wedge. **DO NOT** hold the handle at forward position as soon as the wedge is fully extended. Or the hydraulic system will get damaged and void your warranty.



(FIGURE 19)

8. Remove partially split wood from wedge.
 - 1) Move control handle to the reverse position until the wedge is fully retracted to allow the partially split wood to contact the log dislodgers.

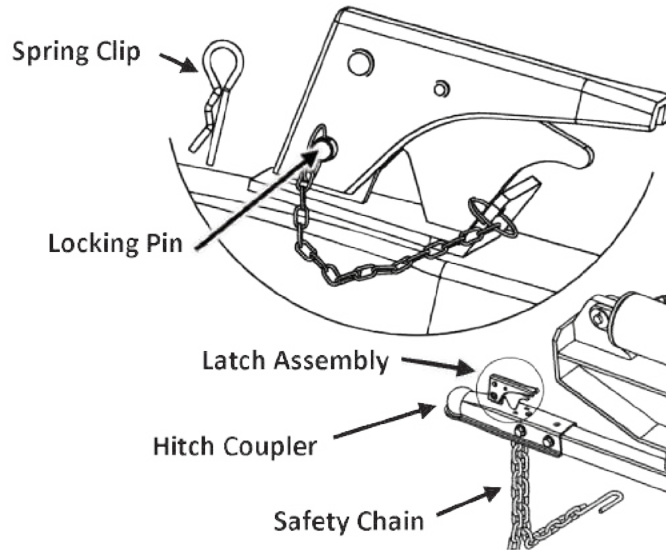


WARNING!

Never remove partially split wood from the wedge with your hands. Fingers may become trapped between the split wood.

- 2) Once removed from the wedge, split wood from the opposite end or in another location.

1. Lower the beam to its horizontal position. Make certain the beam is locked securely with the horizontal beam lock.
2. Pivot the flip-down stand up to transporting position.
 - a. Pull out the lock handle of the stand and rotate it up. The stand will be secured horizontally with the tongue automatically.
 - b. Have a helper to support the tongue, or use a wheeled trailer jack to raise the tongue (optional accessory from the manufacturer).



(FIGURE20)

3. Pull the latch on the hitch coupler up, position the coupler over onto the tow ball behind your towing vehicle and then close the latch to lock the ball securely. See Figure 20.
 - a. If the coupler hitch is too high and does not fit onto the ball, turn the adjustment nut one turn counter-clockwise.
 - b. If the coupler hitch is too loose on the ball, turn the adjustment nut one turn clockwise, then recheck and adjust accordingly.
4. Attach the safety chains to the towing vehicle crossing each other under the tow ball, ensuring there is enough slack for turning.
5. Insert the locking pin into the hole in the latch assembly and lock with the spring clip.

**WARNING!**

Do not tow faster than 45 mph and check the local, state and federal requirements before towing on any public road.

NOTE: Use caution when backing up. Using a spotter outside the vehicle is recommended.

Regular maintenance is the best way to ensure the best performance and long life of your machine. Please refer to this manual and the engine manufacturer's owner's manual for maintenance procedures.

**WARNING!**

Do not make any adjustments without first stopping the engine, disconnecting the spark plug wire and grounding it against the engine. Always wear safety glasses during operation or while performing any adjustments or repairs.

Engine

Refer to the Engine Owner's manual packed in the hardware kit box of your log splitter for all engine maintenance e.g. how to check and change the engine oil.

NOTE: When draining oil from the engine on this log splitter, shield the hoses from any oil that may run down the frame and drip onto the hoses, Thoroughly wipe any residual oil off the log splitter and hoses after completing service.

Tire Pressure

The tires are off-road tires. The max recommended operating pressure is 30 psi. Do not, under any circumstances, exceed the manufacturer's recommended psi. Maintain equal pressure on both tires.

**WARNING!**

Excessive pressure when seating beads may cause the tire/rim assembly to burst with force sufficient to cause serious injury.

Flexible Pump Coupler

The flexible pump coupler, located between the pump and the engine shaft, has a nylon "spider" insert. Over time, the insert will harden and deteriorate. If you detect vibration or noise coming from the area between the engine and the pump, contact an authorized dealer. Make sure to change a new coupler spider immediately when the coupler spider fails completely, or you will experience a loss of hydraulic power.

Hydraulic Fluid

Check the hydraulic fluid level in the log splitter reservoir tank before each use. Maintain the fluid level within the range specified on the dipstick at all times.

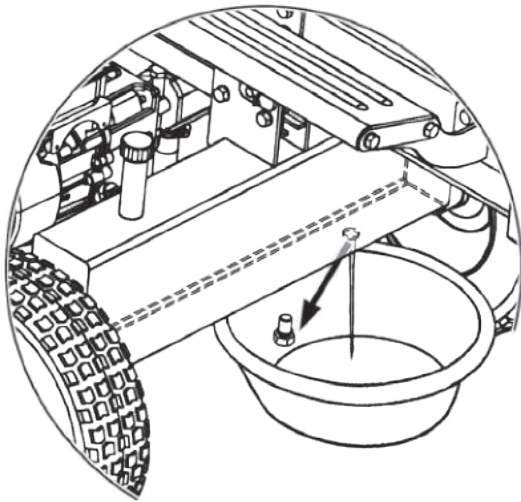
Change the hydraulic fluid level in the reservoir every 100 hours of operation. Follow the steps below:

1. Place a suitable oil connection container under the tank.
2. Disconnect the oil drain plug from the bottom of the reservoir tank. See Figure 21.
3. Allow the fluid to drain into the container.

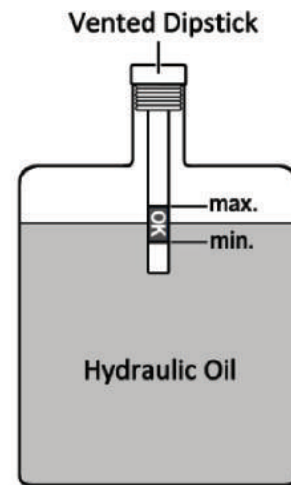
NOTE: The reservoir tank has a capacity of 4 gallons of hydraulic fluid for 22/25/28/30 ton and 5 gallons for 35 ton log splitters.

4. After draining, put the oil drain plug back in and tighten.

(FIGURE21)



(FIGURE22)



5. Refill the reservoir tank. See Fill Hydraulic Oil section under Set-Up in this manual.
6. Maintain the fluid level within specified range on the dipstick at all times. See Figure 22.

NOTE: When checking the fluid, always make sure to push the dipstick all the way down to make sure you are getting an accurate reading.

Always dispose of any used hydraulic fluid and engine oil at approved oil recycling centers. Contaminants in the fluid may damage the hydraulic components. Flushing the reservoir tank and hoses with kerosene whenever service is performed on the tank, hydraulic pump or valve is recommended.

Beam and Splitting Wedge

Lubricate the top, sides, bottom of the beam and where it comes into contact with the splitting wedge with engine oil before each use.

If the wedge becomes dull or nicked, it can be sharpened.

Off-Season Storage

If the log splitter will not be used for more than 30 days, prepare it for storage as follows:



WARNING Never store the machine, with fuel in the fuel tank, inside of a building where fumes may reach an open flame, spark or ignition source such as a hot water or space heaters, furnaces, clothes dryers, stoves, electric motors, etc.

1. Refer to the Engine Operator's manual packed with your log splitter for information on off-season storage of the engine.

2. Clean the log splitter thoroughly.

NOTE: The use of pressure washers or a garden hose to clean the log splitter is not recommended. This may cause damage to the bearings or the engine. The use of water will result in a shortened life and reduce serviceability.

3. Wipe the machine with an oiled rag to prevent rust, especially on the wedge and the beam.

4. Store the log splitter in a clean, dry area. Do not store it next to corrosive materials, such as fertilizer.

NOTE: If storing in an unventilated or metal storage shed, be certain to rust proof the equipment by coating it with a light oil or silicone. A log splitter cover from the manufacturer is recommended.

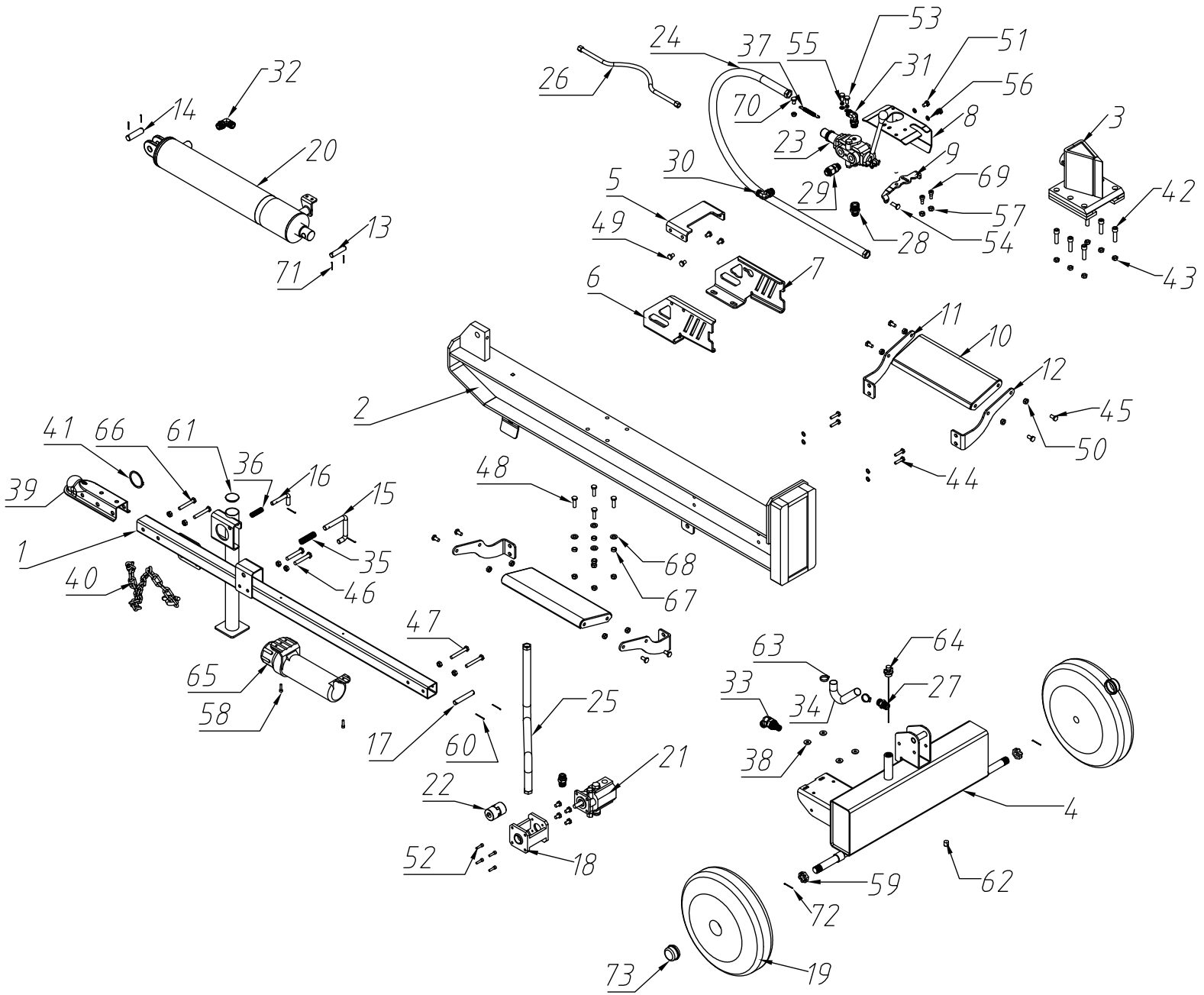
Most problems are easy to fix. Consult the trouble shooting table below for common problems and their solutions. If you continue to experience problems, contact your local dealer.

If the machine should start making an unusual noise or vibration, shut down the engine, wait 5 minutes for the machine to cool down, then inspect for damage. Vibration is generally a warning of trouble. Check for damaged parts and clean, repair and/or replace as necessary.

PROBLEM	POSSIBLE CAUSE	POSSIBLE REMEDY
Cylinder rod will not move.	<ol style="list-style-type: none"> 1. Broken drive shaft. 2. Shipping plugs left in hydraulic hoses. 3. Set screws in coupling not adjusted properly. 4. Loose shaft coupling. 5. Gear sections damaged. 6. Damaged relief valve. 7. Hydraulic lines blocked. 8. Low oil level or air trapped in hydraulic system. 9. Damaged control valve. 	<ol style="list-style-type: none"> 1. See authorized service dealer. 2. Disconnect hydraulic hoses, remove shipping plugs and reconnect hoses. 3. See authorized service dealer. 4. Correct engine/pump alignment as necessary. 5. See authorized service dealer. 6. See authorized service dealer. 7. Flush and clean hydraulic system. 8. Fill oil or bleed air. 9. See authorized service dealer. 10. Flush and clean hydraulic system.
Slow cylinder shaft speed while extending and retracting.	<ol style="list-style-type: none"> 1. Broken drive shaft. 2. Shipping plugs left in hydraulic hoses. 3. Slow engine speed. 4. Damaged relief valve. 5. Low oil level or air trapped in hydraulic system. 6. Contaminated oil. 7. Control valve leaking internally. 8. Internally damaged cylinder. 	<ol style="list-style-type: none"> 1. See authorized service dealer. 2. Make certain pump inlet hoses are clear and unblocked. Use short, large diameter inlet hoses. 3. See authorized service dealer. 4. See authorized service dealer. 5. Fill oil or bleed air. 6. Drain oil, clean reservoir and refill. 7. See authorized service dealer. 8. See authorized service dealer.
Leaking cylinder.	<ol style="list-style-type: none"> 1. Worn seals. 2. Scored cylinder. 	<ol style="list-style-type: none"> 1. See authorized service dealer. 2. See authorized service dealer.
Wood will not split or wood splits too slowly.	<ol style="list-style-type: none"> 1. Small gear section damaged. 2. Pump check valve leaking. 3. Excessive pump inlet vacuum. 4. Low oil level or air trapped in hydraulic system. 5. Contaminated oil. 6. Control valve leaking internally. 7. Overloaded cylinder. 8. Internally damaged cylinder. 	<ol style="list-style-type: none"> 1. See authorized service dealer. 2. See authorized service dealer. 3. Make certain pump inlet hoses are clear and unblocked. 4. Fill oil or bleed air. 5. Fill oil, clean reservoir and refill. 6. See authorized service dealer. 7. Do not attempt to split wood against the grain. 8. See authorized service dealer.
Leaking pump shaft seal.	<ol style="list-style-type: none"> 1. Broken drive shaft. 2. Engine/pump misalignment. 3. Gear sections damaged. 4. Damaged shaft seal. 5. Plugged oil breather. 	<ol style="list-style-type: none"> 1. See authorized service dealer. 2. Correct alignment as necessary. 3. See authorized service dealer. 4. See authorized service dealer. 5. Make certain reservoir is properly vented.
Wedge continues to move forward when control handle is released.	<ol style="list-style-type: none"> 1. Damaged control valve 	<ol style="list-style-type: none"> 1. See authorized service dealer.
Control handle does not return to neutral when released from forward position.	<ol style="list-style-type: none"> 1. Hydraulic fluid too cold. 2. Hydraulic fluid too thick. 3. Hydraulic fluid contaminated. 4. Damaged control valve. 	<ol style="list-style-type: none"> 1. Warm up engine. 2. Replace hydraulic fluid. 3. Replace hydraulic fluid. 4. See authorized service dealer.

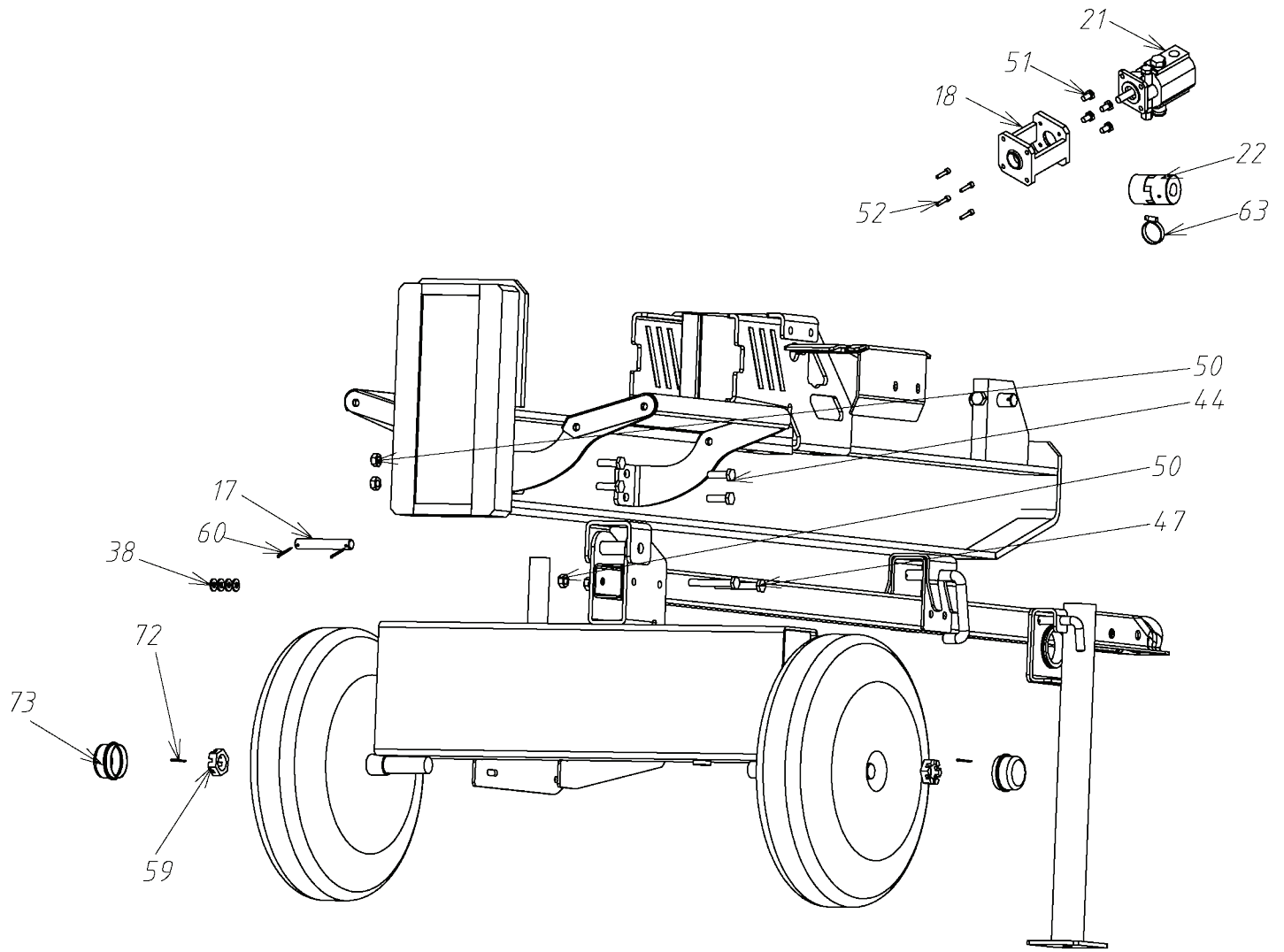
MODEL		BE-LS25ER	BE-LS25EK	BE-LS25EH
SERIES		Workshop	Workshop	Workshop
ENGINE		Powerease 212 cc / 7 HP	Kohler SH270 196 cc / 6.5 HP	Honda GX200 196 cc / 6.5 HP
PUMP		9 GPM Hi-Lo	9 GPM Hi-Lo	9 GPM Hi-Lo
CYLINDER (Bore x Stroke)		4 x 22"	4 x 22"	4 x 22"
MAX SPLITTING FORCE		25 Tons*	25 Tons*	25 Tons*
HYDRAULIC PRESSURE		3400 PSI*	3400 PSI*	3400 PSI*
MAX LOG LENGTH		24"	24"	24"
SPLITTING DIAMETER		14"	14"	14"
WEDGE HEIGHT		7"	7"	7"
CYCLE TIME	FORWARD	7 seconds*	7 seconds*	7 seconds*
	REVERSE	5 seconds*	5 seconds*	5 seconds*
WHEELS		16x4.8x8"	16x4.8x8"	16x4.8x8"
HYDRAULIC CAPACITY		12 L Tank / 3.2 L Cylinder	12 L Tank / 3.2 L Cylinder	12 L Tank / 3.2 L Cylinder
PRODUCT SIZE(L*W*H)		78"*37"*35"	78"*37"*35"	78"*37"*35"
SHIPPING WEIGHT		532 lbs	532 lbs	532 lbs

*Tonnage and cycles times may vary Dependant upon mechanical and environmental conditions.

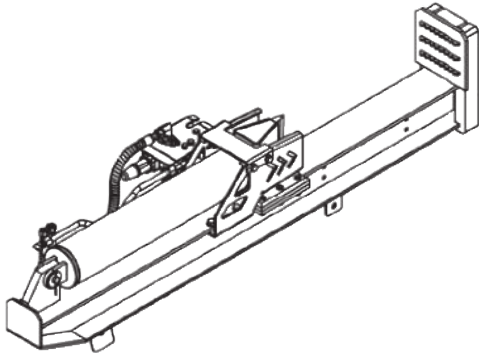
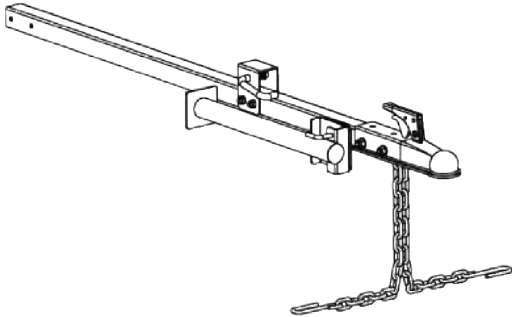
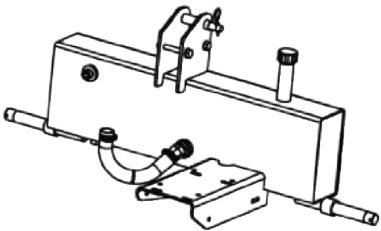
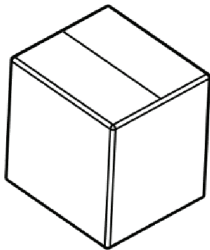
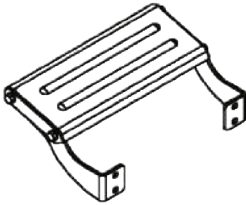

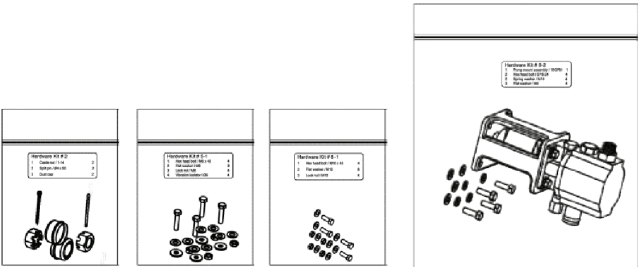

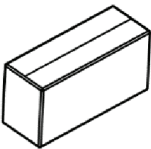


REF NO.	PART NO.	DESCRIPTION	SPECIFICATION	QTY
1	110.101C.001	Connecting Beam	Surface Spray Processing	1
2	110.101C.002	Main Beam	Surface Spray Processing	1
3	110.101C.003	Tool Head Group	Surface Spray Processing	1
4	110.101C.004	Finished Oil Tank	Surface Spray Processing, Color Black 6C	1
5	110.101C.005	Upper Guard Plate Of Tool Head	Plastic Sprayed, Color Black 6C	1
6	110.101C.006	Tool Head Left Guard Plate	Plastic Sprayed, Color Black 6C	1
7	110.101C.007	Tool Head Right Guard Plate	Plastic Sprayed, Color Black 6C	1
8	110.101C.008	Manual Valve Guard Plate	Plastic Sprayed, Color Black 6C	1
9	110.101C.009	Springback Plate	Plastic Sprayed, Color Black 6C	1
10	110.101C.010	Guard Plate	Plastic Sprayed, Color Black 6C	2
11	110.101C.011	Left Bracket Of Guard Plate	Spray Painted, Color Black 6C	2
12	110.101C.012	Right Bracket Of Guard Plate	Spray Painted, Color Black 6C	2
13	110.101C.013	Cylinder And Tool Head Connection Pin	Galvanized Surface	1
14	110.101C.014	Cylinder And Main Beam Connection Pin	Galvanized Surface	1
15	110.101C.015	Main Beam And Connecting Pin	Galvanized Surface	1
16	110.101C.016	Support Pin	Galvanized Surface	1
17	110.101C.017	Main Beam And Tank Connection Pin	Galvanized Surface	1
18	110.101C.018	Base		1
19	LSTL57	DOT Tires		2
20	110.101C.020	Oil Cylinder		1
21	110.101C.021	Gear Pump	CBNA-8.8/2.1	1
22	110.101C.022	Coupling		1
23	110.101C.023	Manual Valve		1
24	110.101C.024	Tubing With Spring Protective Sleeve	G1/2 At Both Ends, Length 140cm	1
25	110.101C.025	Tubing With Spring Protective Sleeve	G1/2 At Both Ends, Length 95cm	1
26	110.101C.026	Cylinder And Manual Valve Connection Iron Pipe		1
27	110.101C.027	Connector With Direct Head	1 & 3-1/2 NPTXG 1/2 External Thread	2
28	110.101C.028	Connector With Direct Head	2-3/4 NPTXG 1/2 External Thread	1
29	110.101C.029	Connector With Direct Head	4,4 Split Nut x 3/4 UNF External Thread	1
30	110.101C.030	90 Degree Bend Connector	5,4 With Nut x G1/2 External Thread With Iron Nut	1
31	110.101C.031	90 Degree Bend Connector	6, 3/4 NPT x G1/2 External Thread Connector	1
32	110.101C.032	90 Degree Elbow Joint	7, G1/2 x 3/4 UNF External Thread With Nut	1
33	110.101C.033	45 Degree Bend Joint 8, Non-standard	With Filter	1
34	110.101C.034	Transparent Inlet Pipe With Steel Wire	Inner Diameter 25mm, Length 250mm	1
35	110.101C.035	Spring 1		1
36	110.101C.036	Spring 2		1
37	110.101C.037	Tension Spring		1
38	110.101C.038	Rubber Mat		4
39	110.101C.039	Trailer Cover Safety Pin	Galvanized	1

REF NO.	PART NO.	DESCRIPTION	SPECIFICATION	QTY
40	110.101C.040	Chain		1
41	110.101C.041	60 Inner Ring Spring	For Support Columns	1
42	110.101C.042	Hexagon Socket Black Bolt	M12x45	6
43	110.101C.043	Self-Locking Nut	M12	12
44	110.101C.044	Outer Hexagon Bolt	M10x35	4
45	110.101C.045	Outer Hexagon Galvanized Bolt	M10x20	8
46	110.101C.046	Outer Hexagon Galvanized Bolt	M10x70	2
47	110.101C.047	Outer Hexagon Galvanized Bolt	M10x75	2
48	110.101C.048	Outer Hexagon Galvanized Bolt	M12x35	4
49	110.101C.049	Outer Hexagon Galvanized Bolt	M10x15	4
50	110.101C.050	Self-Locking Nut	M10	20
51	110.101C.051	Hex External Galvanized Screw	M8x16	2
52	110.101C.052	Hex Socket Bolts With Black Zinc Plated Gasket	5/6 - 24 UNF x 1"	4
53	110.101C.053	Hex External Galvanized Screw	M8x20	2
54	110.101C.054	Outer Hexagon Bolt	M8x35	1
55	110.101C.055	Galvanized Spring Washer	M8	4
56	110.101C.056	Ordinary Galvanized Flat Pad	M8x12	4
57	110.101C.057	Self-Locking Nut	M8	3
58	110.101C.058	Hex Socket Galvanized Screw	M6x10	2
59	110.101C.059	Fine-Tooth T15 Tire Lock	M24x1.5	2
60	110.101C.060	Cotter Pin	3 x 35	4
61	110.101C.061	Support Column Cover		1
62	110.101C.062	Black Fastening Screw	M16x1.5	1
63	110.101C.063	Clamp	30 OD Return Pipe	2
64	110.101C.064	Come On Foot		1
65	67.222.000	Large Document Container	ZP, M10*45 (8.8)	1
66	110.101C.066	Hex Outer Galvanized Bolt	M12x70	2
67	110.101C.067	Galvanized Spring Washer	M12	4
68	110.101C.068	Galvanized Flat Mat	M12	4
69	110.101C.069	Equal Heights Bolts	M10x10	2
70	110.101C.070	Tension Spring Screw With Hole	M8x16	1
71	110.101C.071	Cotter Pin	4 x 30	4
72	110.101C.072	Cotter Pin	4 x 40	4
73	110.101C.073	Tire Cover		2



REF NO.	DESCRIPTION	SPECIFICATION	QTY
Bag 1			
44 + 50	Screw & Nut	Screw: M10x35; Nut: M10	4
47 + 50	Screw & Nut	Screw: M10x70; Nut: M10	2
59 + 72	Nut & Cotter	M24	2
52	Hexagon Socket Screw	5/15 - 24 UNF	4
51	Screw	M6x16	4
38	Dynamic Gasket		4
Bag 2			
73	Tire Cover		2
17 + 60	Pin & Cotter	Pin: 15; Cotter: 3x35	1
18	Base		1
21	Gear Pump	CBNA - 8.8 / 2.1	1
22	Coupling		1
63	Clamp		1

		
<p>Beam assembly x 1</p>	<p>Tongue assembly x 1</p>	
		
<p>Reservoir tank assembly x 1</p>	<p>Engine box x 1</p>	
		
<p>Log tray assembly x 2</p>	<p>Wheel x 2</p>	
		
<p>Hardware kit # 2, 5, 6-1, 8</p>	<p>Instruction manual x 1</p>	
<p>Hardware kit box 1, including:</p>		